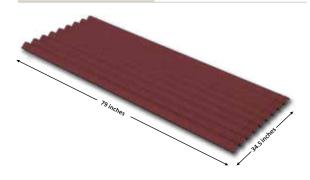


Technical Characteristics

Length	79 inches
Width	34.5 inches
Thickness	1/8 inch
Corrugation Height	1.5 inches
Corrugation Pitch	3.8 inches
Product Surface	18.9 ft ²
Weight of Panel	13.0 lbs.
Weight of Gross Surface	0.69 lbs./ft²
Corrugations	9
Overlap	4 inches
Net Coverage Area	15.9 ft² ≈6.3 panels/100 ft²
Available Colors	Red, Black, Brown



Follow These Simple Steps for a Fast and Easy DIY Installation

Project Estimating

ONDURA® can be installed over most existing roofing, on plywood/OSB, or on purlins with slopes of 3:12 or greater in areas with little to no snow. Refer to the Technical Data Sheets or call Customer Service for more information at 800-777-7663.

NUMBER OF RIDGES FOR PROJECT

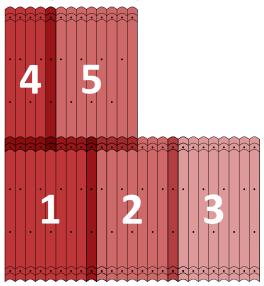
Total Ridge Length (inches) + 4 inches
32.5 inches

NUMBER OF CLOSURE PACKS FOR PROJECT

2 x Total Ridge Length (inches) + Total Eave Length (inches) 176 inches

Panel Placement

Begin by laying panels over the gutter line with a maximum of 2.5 inches overhang, lay panels in the opposite direction to the prevailing winds. The second row has to be started with a half panel cut parallel to the corrugations, to misalign side overlaps.



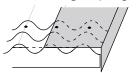
63 Fastener Pattern

Place fastener (3" Hex Head Screw) in every corrugation of starting row. In next row of fasteners, begin with the first corrugation and alternate corrugations. In next row of fasteners, begin with the first corrugation and thenplace fasteners in the corrugations the previous row skipped. Conclude with the last corrugation. Place a fastener in every corrugation of the last row.

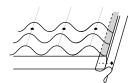
Weatherproofing & Aesthetics

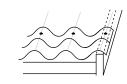
Finish your rake edge with an ONDURA® Ridge Cap to improve waterproofing and wind resistance. Using ONDURA Fasteners, affix it to the sidewall and then to the top of the second corrugation. This should be repeated for all rows of fasteners.

ONDURA® Ridge Cap Edge



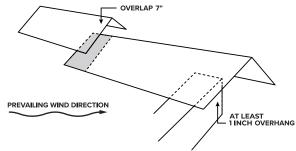
Alternatively, you could use one corrugation strip, cut from an ONDURA® Premium panel and place it under the last corrugation on the rake; or secure the last corrugation directly to a raised rake edge.





Ridge Caps

The ridge elements are fixed overlapping, in the opposite direction to the prevailing winds.



Insert closure strip between the panel and the ridge cap after all panels have been installed. The center of the closure strip should be 1 inch above the lowest end of the ridge cap. Close the area under the ridge at each end with a cap.

ONDURA® Premium Accessories for a Complete Solution

ONDURA® Premium Ridge Caps

Length 39.5 inches
Coverage Width 12.5 inches
Width at 0° 16 inches
Thickness 1/8 inch
Surface 4.4 ft²
Weight 2.4 lbs

Item Color Red, Brown, Black

ONDURA° **Premium Ridge Caps** are produced with the same quality material as the ONDURA° Premium Series panels, and are color matched to ensure seamless style and longevity.

ONDURA® Premium Closure Strips

38 inches



ONDURA* **Premium Closure Strips** seal the open space created by the corrugations. The closure strips are vented to allow airflow while protecting against rain, birds, and insects.

ONDURA® Premium Fasteners

Length 3 inches
Head Size 1/4 inch
Head Type Hexagonal
Container Size 55 Pieces
Fasteners per 100ft² 100-145*

Item Color Red, Brown, Black

*Number varies by panel type, roof design, and other factors



Sealsmart™ Technology creates a watertight seal around each fastener for extended confidence.

Easy and Safe to Install



No special tools required



Lightweight for easy transportation



No sharp edges



Installs over purlins, solid decking, or shingles to save time



Embossment lines to help reduce material waste and cost

To learn more visit tuftex-ondura.com



ONDURA PREMIUM SERIES 9

THANK YOU!

Thank you for choosing ONDURA® Premium Series for your DIY roofing project! Please read and follow installation instructions carefully to maximize durability of your ONDURA® Premium panels.

Distributed by



PALRAM AMERICAS 9735 Commerce Circle Kutztown, PA, 19530 USA 800-777-7663 tuftex-ondura@palram.com

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ONDURA PREMIUM SERIES 9 —







Why Choose ONDURA®

Lightweight

Lighter than shingles and metal

Quieter than metal

For improved comfortability

High wind resistance

Can withstand up to 180mph

Longer lasting than metal

Will not rust or corrode